Letter Drill Bit Sizes

Letter drill bit sizes, A to Z

Each size with the screw threads that use it as a 75% tap drill.

Size	Decimal (in)	Millimeters	75% tap drill for
A	0.2340	5.94	—
B	0.2380	6.04	—
C	0.2420	6.15	—
D	0.2460	6.25	—
E	0.2500	6.35	—
F	0.2570	6.53	5/16-18 UNC
G	0.2610	6.63	—
H	0.2660	6.76	—
I	0.2720	6.91	5/16-24 UNF

Size	Decimal (in)	Millimeters	75% tap drill for
J	0.2770	7.04	—
K	0.2810	7.14	—
L	0.2900	7.37	—
M	0.2950	7.49	—
N	0.3020	7.67	—
O	0.3160	8.03	—
P	0.3230	8.20	—
Q	0.3320	8.43	3/8-24 UNF
R	0.3390	8.61	—

Size	Decimal (in)	Millimeters	75% tap drill for
S	0.3480	8.84	—
T	0.3580	9.09	—
U	0.3680	9.35	7/16-14 UNC
V	0.3770	9.58	—
W	0.3860	9.80	—
X	0.3970	10.08	—
Y	0.4040	10.26	—
Z	0.4130	10.49	—

Disclaimer. Reference values for information only. Check the manufacturer's data for your part. Charts & Specs is an independent reference site. It is not affiliated with any manufacturer, standards body or code organization, and it uses brand and standard names only to identify what a value applies to.